Installing Seismic Restraints for Mechanical Equipment

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INSTALLING SEISMIC RESTRAINTS FOR MECHANICAL EQUIPMENT
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INTRODUCTION

This guide shows equipment installers how to attach mechanical equipment to a building to minimize earthquake damage. Many attachment examples are presented, to include anchoring and the use of special devices called seismic restraint devices.

Seismic restraint devices include vibration isolation systems, cable or strut suspension systems, roof attachment systems, and steel shapes.

Please note that this guide does not replace:
• Printed instructions shipped with the equipment.
• Instructions in contract drawings and specifications.
• Code-required, industry-accepted practices.
• Orders from your supervisor.
• Seismic Restraint Device Submittals.

Please note that this guide does not cover:
• Non-building structural framing required to elevate equipment above the floor.

If you have questions about any information in this guide, check with your supervisor.

This guide contains these sections:
• Equipment: Arranged according to different kinds of mechanical equipment such as Air Compressors, Cooling Towers, Pumps, etc.
• Attachment Types: Gives instructions on installing equipment in different arrangements known as attachment types.
• Anchors: Shows many many different types of anchors used to connect equipment to a building.
• Special Cases: Covers housekeeping pads, cable assemblies, supports for control panels, and residential equipment.

Start with the Equipment section that best represents the equipment you are installing.
• Use the Table of Contents to find the correct starting page.

• Using the table in the Equipment section, find the type of equipment you are installing in column 1. The method for installing this equipment is shown in column 2 and the attachment type is shown in column 3. An example is shown below:

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any box or cabinet fan</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles Go to page 36</td>
</tr>
</tbody>
</table>

• Turn to the page number for the attachment type in column 3.
• If you are not sure which attachment type is correct, ask your supervisor.

Follow the instructions for the attachment type you have selected. These instructions will refer you to the correct anchor section so you can make the connection to the building structure.

All instructions in this guide are arranged in order using numbered steps.
• Please follow every step in the sequence shown.

Special precautions are marked:

⚠️ A flag means you should take special care before continuing. Read all the information next to a flag before attaching the equipment.

⚠️ A warning sign means you can cause serious damage to the building, the device, or the equipment if you do not follow the instructions exactly.

🔍 A book means you should refer to the manufacturer’s printed instructions before continuing.

Note that a Glossary and an Index are also available to facilitate use of this guide.
EQUIPMENT

Air Compressors

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 1: Housed air compressor (water-cooled).

Figure 2: Air compressor skid-mounted (water-cooled).

Figure 3: Air compressor with vertical tank (air-cooled).

Figure 4: Reciprocating type air compressor with horizontal tank (air-cooled).

Figure 5: Skid-mounted equipment including large filter dryers.

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any compressor except housed or skid-mounted</td>
<td>Mounted directly to the floor</td>
<td>Rigid</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Go to page 32</td>
</tr>
<tr>
<td></td>
<td>Floor-mounted on vibration isolators using restrained</td>
<td>Vibration-isolated</td>
</tr>
<tr>
<td></td>
<td>springs or open springs and snubbers</td>
<td>Go to page 77</td>
</tr>
<tr>
<td>Housed or skid-mounted compressors</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Go to page 36</td>
</tr>
</tbody>
</table>

Table 1: Air compressor installation types.
Air Conditioning Units and Heat Pumps

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 6: Small rooftop air conditioning unit or heat pump (air-cooled).

Figure 7: Large rooftop air conditioning unit (air-cooled).

Figure 8: Indoor air conditioning unit or heat pump (floor-mounted or suspended with remote condenser).

Figure 9: Self-contained water-cooled unit (floor-mounted or raised floor-mounted).

Figure 10: Through-the-wall air conditioning unit or heat pump.

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any AC unit or heat pump</td>
<td>Mounted directly to the floor</td>
<td>Rigid Go to page 32</td>
</tr>
<tr>
<td></td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles Go to page 36</td>
</tr>
<tr>
<td></td>
<td>Floor-mounted on vibration isolators using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated Go to page 77</td>
</tr>
<tr>
<td>Self-contained unit; use manufacturer’s base designed for raised floor</td>
<td>Installed on a raised floor</td>
<td>Raised floor Go to page 43</td>
</tr>
<tr>
<td>Any rooftop unit</td>
<td>Roof-mounted on a post and beam</td>
<td>Post and beam Go to page 48</td>
</tr>
<tr>
<td></td>
<td>Connected to a manufactured isolation curb on a post and beam</td>
<td>Isolated curb on a post and beam Go to page 58</td>
</tr>
<tr>
<td></td>
<td>Vibration isolated on a post and beam</td>
<td>Isolation springs on a post and beam Go to page 60</td>
</tr>
<tr>
<td></td>
<td>Directly connected to a sheet metal curb with nailer</td>
<td>Pre-manufactured curb Go to page 51</td>
</tr>
<tr>
<td></td>
<td>Directly connected to a wood roof curb</td>
<td>Wood curb Go to page 57</td>
</tr>
<tr>
<td>Indoor AC unit or heat pump</td>
<td>Suspended from building structure above with rods and cables</td>
<td>Rods and cables Go to page 62</td>
</tr>
<tr>
<td></td>
<td>Suspended from building structure above with angles</td>
<td>Suspended with angles Go to page 68</td>
</tr>
<tr>
<td></td>
<td>Suspended from building structure above with isolators, rods, and cables</td>
<td>Isolator rods and cables Go to page 70</td>
</tr>
<tr>
<td>Through-the-wall unit</td>
<td>Supported by the wall</td>
<td>Wall-mounted with angles Go to page 90</td>
</tr>
</tbody>
</table>

Table 2: AC unit and heat pump installation types.
Air Handling Units

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 11: Small rooftop air handling unit.

Figure 12: Large rooftop air handling unit.

Figure 13: Horizontal indoor air handling unit (floor-mounted or suspended).

Figure 14: Vertical indoor air handling unit (floor-mounted).

Figure 15: Built-up air handling units.

Figure 16: Coils in air handling units.
**Step 2: Select the type of attachment**

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Indoor air handling unit with a rigid base</td>
<td>Mounted directly to the floor</td>
<td>Rigid Go to page 32</td>
</tr>
<tr>
<td>Indoor air handling unit</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles Go to page 36</td>
</tr>
<tr>
<td></td>
<td>Suspended from structure above with rods and cables</td>
<td>Rods and cables Go to page 62</td>
</tr>
<tr>
<td></td>
<td>Suspended from structure above with angles</td>
<td>Suspended with angles Go to page 68</td>
</tr>
<tr>
<td></td>
<td>Suspended from structure above with vibration isolation, rods, and cables</td>
<td>Isolator rods and cables Go to page 70</td>
</tr>
<tr>
<td>Weight-limited rooftop unit (see manufacturer’s literature)</td>
<td>Directly connected to a sheet metal curb with nailer</td>
<td>Pre-manufactured curb Go to page 51</td>
</tr>
<tr>
<td></td>
<td>Directly connected to a wood roof curb</td>
<td>Wood curb Go to page 57</td>
</tr>
<tr>
<td>Any rooftop unit</td>
<td>Connected to a manufactured vibration isolation curb on a post and beam</td>
<td>Isolated curb on a post and beam Go to page 58</td>
</tr>
<tr>
<td></td>
<td>Roof-mounted on a post and beam</td>
<td>Post and beam Go to page 48</td>
</tr>
<tr>
<td>Large rooftop unit</td>
<td>Vibration isolation on a post and beam</td>
<td>Isolation springs on a post and beam Go to page 60</td>
</tr>
<tr>
<td>Any air handling unit</td>
<td>Floor-mounted on vibration isolation using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated Go to page 77</td>
</tr>
</tbody>
</table>

Table 3: Air handling unit installation types.
Boilers, Furnaces, Humidifiers, and Water Heaters

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 19: Small boiler.
Figure 20: Humidifier.
Figure 21: Water-tube (shown) or fire-tube boiler.
Figure 22: Flextube boiler.
Figure 23: Furnace.
Figure 24: Water heater.

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any boiler or humidifier</td>
<td>Mounted directly to the floor</td>
<td>Rigid</td>
</tr>
<tr>
<td>Any boiler, hot water heater, or furnace</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles</td>
</tr>
<tr>
<td>Residential furnace</td>
<td>Furnace supported and restrained by rigid ductwork connections</td>
<td>Strap down similar to water heater</td>
</tr>
<tr>
<td>Residential water heater</td>
<td>Strapped to the wall</td>
<td>Wall-mounted with straps</td>
</tr>
<tr>
<td>Humidifier</td>
<td>Mounted directly to the wall</td>
<td>Wall-mounted</td>
</tr>
</tbody>
</table>

Table 5: Boiler, furnace, humidifier, and water heater installation types.
Chillers

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 25: Centrifugal chiller (water-cooled).

Figure 26: Chiller with screw compressors (air-cooled).

Figure 27: Indoor chiller with scroll or screw compressors (water-cooled).

Figure 28: Small chiller with scroll and compressors (air-cooled).

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any chiller</td>
<td>Mounted directly to the floor or concrete pad</td>
<td>Rigid</td>
</tr>
<tr>
<td></td>
<td>Go to page 33</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Floor-mounted vibration isolation using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated Go to page 77</td>
</tr>
<tr>
<td>Roof-mounted unit</td>
<td>Roof-mounted on a post and beam</td>
<td>Post and beam Go to page 48</td>
</tr>
<tr>
<td></td>
<td>Vibration isolation on a post and beam</td>
<td>Vibration-isolated on a post and beam Go to page 60</td>
</tr>
</tbody>
</table>

Table 6: Chiller installation types.
Coils and Heat Exchangers

Step 1: Identify equipment

Figure 29: Duct-mounted coil.  
Figure 30: A-coil.

Figure 31: Plate and frame heat exchanger.  
Figure 32: Shell and tube heat exchanger.

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heat exchanger ¹</td>
<td>Mounted directly to the floor or concrete pad</td>
<td>Rigid Go to page 32</td>
</tr>
<tr>
<td>Duct-mounted coil</td>
<td>Suspended from the building structure above with angles</td>
<td>Suspended with angles Go to page 68</td>
</tr>
<tr>
<td>A-coil</td>
<td>Sheet metal screws to furnace and sheet metal ducts</td>
<td>N/A</td>
</tr>
<tr>
<td>Coils in built-up plenums</td>
<td>Plenum-mounted coils</td>
<td>See Figure 16, page 9</td>
</tr>
</tbody>
</table>

¹ This guide does not address structural frames required to elevate the heat exchanger above the floor.

Table 7: Coil and heat exchanger installation types.
Condensers and Condensing Units

Step 1: Identify equipment

Figure 33: Condenser/condensing unit (side condenser).

Figure 34: Condenser/condensing unit (totally enclosed).

Figure 35: Indoor condenser/condensing unit (see Air Handling Units for installation options).

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any condensing or condenser unit</td>
<td>Mounted directly to the floor or concrete pad</td>
<td>Rigid</td>
</tr>
<tr>
<td></td>
<td>Floor-mounted vibration isolation using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Go to page 32</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Go to page 77</td>
</tr>
<tr>
<td>Roof-mounted unit</td>
<td>Roof-mounted on a post and beam</td>
<td>Post and beam</td>
</tr>
<tr>
<td></td>
<td>Connected to a manufactured vibration isolation curb on a post and beam</td>
<td>Isolated curb on a post and beam</td>
</tr>
<tr>
<td>Small rooftop unit</td>
<td>Directly connected to a wood roof curb</td>
<td>Wood curb</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Go to page 58</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Go to page 57</td>
</tr>
</tbody>
</table>

Table 8: Condenser and condensing unit installation types.
Cooling Towers, Evaporative Coolers, and Fluid Coolers

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

![Fluid cooler cross flow with self-contained sump.](image1)

![Cooling tower with self-contained sump.](image2)

![Evaporative cooler.](image3)

![Large cooling tower.](image4)

Step 2: Select the type of attachment to building

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any unit with a rigid base or pedestal</td>
<td>Mounted directly to floor or concrete sump</td>
<td>Rigid. Go to page 32</td>
</tr>
<tr>
<td>Any unit with a self-contained sump</td>
<td>Roof-mounted on a post and beam</td>
<td>Post and beam. Go to page 48</td>
</tr>
<tr>
<td>Fluid cooler, evaporative cooler, or cooling tower with a self-contained sump</td>
<td>Vibration isolated on a post and beam</td>
<td>Vibration-isolated on a post and beam. Go to page 60</td>
</tr>
<tr>
<td>Any unit with a structural base</td>
<td>Floor-mounted vibration isolation using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated. Go to page 77</td>
</tr>
<tr>
<td>Evaporative cooler</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles. Go to page 36</td>
</tr>
<tr>
<td>Roof-mounted evaporative cooler</td>
<td>Directly connected to a sheet metal curb with nailer</td>
<td>Pre-manufactured curb. Go to page 51</td>
</tr>
</tbody>
</table>

Table 9: Cooling tower, evaporative cooler, and fluid cooler installation types.
Fans

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

**Step 1: Identify equipment**

- Figure 40: Wall propeller fan.
- Figure 41: Rooftop fan.
- Figure 42: Indoor box fan.
- Figure 43: Indoor ceiling fan.
- Figure 44: Axial fan.
- Figure 45: Axial fan with remote motor.
- Figure 46: Centrifugal fan.
- Figure 47: Industrial skid-mounted blower.

**Step 2: Select the type of attachment**

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Centrifugal or industrial skid-mounted blower</td>
<td>Mounted directly to the floor</td>
<td>Rigid</td>
</tr>
<tr>
<td>Any box or cabinet fan</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles</td>
</tr>
<tr>
<td>Rooftop fan</td>
<td>Directly connected to a sheet metal curb with nailer</td>
<td>Pre-manufactured curb</td>
</tr>
<tr>
<td></td>
<td>Directly connected to wood roof curb</td>
<td>Wood curb</td>
</tr>
<tr>
<td></td>
<td>Vibration isolation on a post and beam</td>
<td>Vibration-isolated</td>
</tr>
<tr>
<td>Any propeller, box, cabinet, or axial fan</td>
<td>Suspended from the building structure above with rods and cables</td>
<td>Rods and cables</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with angles</td>
<td>Suspended with angles</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with isolators, rods and cables</td>
<td>Isolator rods and cables</td>
</tr>
<tr>
<td>Centrifugal or skid-mounted blower unit</td>
<td>Floor-mounted vibration isolation using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated</td>
</tr>
<tr>
<td>Propeller fan</td>
<td>Mounted directly to the wall</td>
<td>Wall-mounted</td>
</tr>
<tr>
<td></td>
<td>Vibration isolation from the building structure</td>
<td>Vibration-isolated off the wall</td>
</tr>
</tbody>
</table>

Table 10: Fan installation types.
Heaters

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 48: Electric unit heater.  
Figure 49: Water or steam unit heater.  
Figure 50: Gas unit heater.  
Figure 51: Gas-fired unit heater (see Air Handling Units for installation options).

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any unit heater</td>
<td>Suspended from the building structure above with rods and cables</td>
<td>Rods and cables</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with angles</td>
<td>Suspended with angles</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with isolators, rods, and cables</td>
<td>Isolator rods and cables</td>
</tr>
<tr>
<td></td>
<td>Supported off the wall with a bracket</td>
<td>Wall-mounted with angles</td>
</tr>
<tr>
<td>Relatively thin unit heaters</td>
<td>Suspended from the building structure with two rods and cables</td>
<td>Double rods and cables</td>
</tr>
</tbody>
</table>

Table 11: Heater installation types.
Pumps

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 52: In-line pump. Figure 53: Horizontal end-suction or split-case pump.

Figure 54: Close-coupled pump. Figure 55: Vertical pump.

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base-mounted pump including end-suction pump and vertical pump</td>
<td>Mounted directly to the floor</td>
<td>Rigid Go to page 32</td>
</tr>
<tr>
<td>Base-mounted pump including end-suction pump</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles Go to page 36</td>
</tr>
<tr>
<td>Floor-mounted vibration isolation using restrained springs or open springs and snubbers</td>
<td>Vibration-isolated Go to page 77</td>
<td></td>
</tr>
<tr>
<td>In-line or close-coupled pump</td>
<td>Supported off the floor with a steel angle</td>
<td>Rigid with angles Go to page 36</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with rods and cables</td>
<td>Rods and cables Go to page 62</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with angles</td>
<td>Suspended with angles Go to page 68</td>
</tr>
<tr>
<td></td>
<td>Suspended from the building structure above with isolators, rods and cables</td>
<td>Isolator rods and cables Go to page 70</td>
</tr>
<tr>
<td></td>
<td>Mounted directly to the wall</td>
<td>Wall-mounted Go to page 88</td>
</tr>
<tr>
<td></td>
<td>Supported off the wall with an angle bracket</td>
<td>Wall-mounted with angles Go to page 90</td>
</tr>
</tbody>
</table>

Table 12: Pump installation types.
Tanks and Gas Cylinders

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

![Figure 56: Small expansion tanks or water tanks (with rolled steel plate base).](image)

![Figure 57: Expansion tanks, water storage tanks, on legs.](image)

![Figure 58: Water softeners.](image)

![Figure 59: Vertical tanks.](image)

![Figure 60: Horizontal tanks including concrete-lined tanks.](image)

![Figure 61: Gas cylinders.](image)

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Typical Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tanks with attachment stands, legs or brackets</td>
<td>Mounted directly to the floor</td>
<td>Rigid [Go to page 32]</td>
</tr>
<tr>
<td>Tanks with rolled steel plate bases</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles [Go to page 36]</td>
</tr>
<tr>
<td>Tanks less than 4 feet in diameter with a flat bottom or gas cylinders</td>
<td>Tanks built into a plate and frame</td>
<td>Strut and frame [Go to page 46]</td>
</tr>
<tr>
<td>Tanks less than 2 feet in diameter</td>
<td>Attached to the wall with straps</td>
<td>Wall-mounted with angles or straps [Go to page 90]</td>
</tr>
<tr>
<td>Tanks or gas cylinders</td>
<td>Chained to the wall</td>
<td>Wall-mounted with chains [Go to page 95]</td>
</tr>
</tbody>
</table>

1 This guide does not address structural frames required to elevate tanks.

Table 13: Tank and gas cylinder installation types.
VAV Boxes (Terminal Units), Duct Silencers, and Fan-coil Units

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

Step 1: Identify equipment

Figure 62: VAV damper.

Figure 63: VAV box with fan (series or parallel).

Figure 64: Dual duct box.

Figure 65: Vertical fan-coil unit.

Figure 66: Horizontal fan-coil unit.

Figure 67: Duct silencer.

Step 2: Select the type of attachment

Using the following table, select how the equipment is to be installed, select the attachment type that best matches the installation you have selected, then turn to the page under the attachment type.

<table>
<thead>
<tr>
<th>Equipment</th>
<th>How is equipment to be installed?</th>
<th>Attachment Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fan-coil unit</td>
<td>Mounted directly to the floor</td>
<td>Rigid</td>
</tr>
<tr>
<td></td>
<td>Rigid with angles</td>
<td>Go to page 32</td>
</tr>
<tr>
<td>Any VAV box, duct silencer, or fan-coil unit</td>
<td>Connected to angles mounted to the floor</td>
<td>Rigid with angles</td>
</tr>
<tr>
<td></td>
<td>Go to page 36</td>
<td></td>
</tr>
<tr>
<td>Any VAV box, duct silencer, or fan-coil unit</td>
<td>Suspended from the building structure above with rods and cables</td>
<td>Rods and cables</td>
</tr>
<tr>
<td></td>
<td>Suspended with angles</td>
<td>Go to page 62</td>
</tr>
<tr>
<td></td>
<td>Isolator rods and cables</td>
<td>Go to page 70</td>
</tr>
<tr>
<td>Any VAV box, duct silencer, or fan-coil unit</td>
<td>Suspended from the building structure above with two attachment angles</td>
<td>Suspended with two angles</td>
</tr>
<tr>
<td></td>
<td>Go to page 75</td>
<td></td>
</tr>
</tbody>
</table>

Table 14: VAV box (terminal unit), duct silencer, and fan-coil unit installation types.
ATTACHMENT TYPES

This section gives instructions on attaching equipment in many different arrangements. The attachment types are:

- Rigid Floor-mounted/Pad-mounted (this page).
- Roof-mounted (page 48).
- Suspended (page 62).
- Vibration-isolated/Floor-mounted (page 77).
- Wall-mounted (page 88).

Rigid Floor-mounted/Pad-mounted Attachment

The six ways to rigidly attach equipment to a floor are:

- Directly to the floor/pad (this page).
- Using additional structural steel shapes that transfer load to the building floor (page 36).
- Using bumpers to restrict horizontal movement (page 41).
- Beneath a raised floor (page 43).
- At a single point—light equipment only (page 45).
- Using a strut and plate frame—tanks and gas cylinders only (page 46).

Directly to the floor/pad

Equipment may be bolted or welded to the building floor or pad. To bolt to concrete, use post-installed anchors, embedded headed studs or embedded J-bolts.

Attachment of equipment with sheet steel housings is shown in Figure 69 (page 33).

Attachment of equipment with a steel structural framing or base is shown in Figure 70 (page 34).
Step 1: Determine where to bolt the equipment

Accurately draw the bolt pattern on the floor, concrete pad, or steel beams using one of the following methods:

- Set the equipment in place and mark the holes.
- Make a template.
- Use measurements and shop drawings to lay out the bolt hole pattern.

You may drill additional holes into the equipment assembly or building steel beams as shown on construction drawings or the manufacturer’s instructions.

**USE CAUTION WHEN DRILLING INTO EQUIPMENT.** Internal components can be damaged or the manufacturer’s warranty may be voided. **DO NOT DRILL OVERSIZED HOLES.**

New holes cannot be oversized or oval in shape. Repair oversized holes as shown in Figure 71 (page 35), if necessary.

Step 2: Install anchors

If the equipment is to be anchored to concrete, drill and install post-installed anchors or pour concrete with cast-in-place studs or J-bolts (see Anchors, page 96).

If the equipment is to be bolted to steel, drill holes in the steel as shown on construction drawings or the manufacturer’s instructions.

Step 3: Move equipment into place

**BE CAREFUL NOT TO DAMAGE THE ANCHORS WHEN SETTING THE EQUIPMENT.**
Step 4: Attach nuts or weld equipment

Attach nuts to the anchor/bolt and torque.

Weld equipment to steel beams or embedded plates (page 119).

Piping, ductwork, and raceways may be connected.

END OF ATTACHMENT.

Using additional structural steel shapes

Attach additional structural shapes to the equipment with bolts and then attach steel shapes to the building with concrete anchors, steel bolts, or welding. When bolting to concrete, use post-installed anchors, embedded headed studs, or embedded J-bolts.

Five different configurations for using angles to attach equipment to the building structure are shown in the following figures.

- Full-size angles on each side of equipment: Figure 72 (page 37).
- Four or more angles on each side of equipment bolted to the concrete floor/pad: Figure 73 (page 38).
- Four or more angles welded to equipment and bolted to the floor/pad: Figure 74 (page 38).
- Four or more angles on each side of equipment welded to embedded plates: Figure 75 (page 39).
- Three or more angles used to bolt down equipment with a round base: Figure 76 (page 39).
**Attachment: Rigid Floor-mounted/Pad-mounted**

**Figure 73:** Four or more angles used to attach the equipment to the building.

**Figure 75:** Four or more angles on each side of equipment welded to embedded plates. Figure 150 (page 119) gives examples of embedded steel plates.

**Figure 74:** Four or more angles welded to equipment and bolted to the floor/pad.

**Figure 76:** Three or more angles used to bolt down equipment with a round base.
**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern on the floor, concrete pad, or steel beams using one of the following methods:
- Set the equipment in place and mark the holes.
- Make a template.
- Use measurements and shop drawings to lay out the bolt hole pattern.

**You may drill additional holes into the equipment assembly or building steel beams as shown on construction drawings or the manufacturer’s instructions.**

**USE CAUTION WHEN DRILLING INTO THE EQUIPMENT.** Internal components can be damaged or the manufacturer’s warranty may be voided. **DO NOT DRILL OVERSIZED HOLES.**

New holes cannot be oversized or oval in shape. Repair oversized holes as shown in Figure 71 (page 35), if necessary.

**Step 2: Install anchors**

If the equipment is to be anchored to concrete, drill and install post-installed anchors or pour concrete with embedded studs or J-bolts (see Anchors, page 96).

If the equipment is to be bolted to steel, drill holes in the steel as shown on construction drawings or the manufacturer’s instructions.

**Step 3: Move the equipment into place**

**BE CAREFUL NOT TO DAMAGE THE ANCHORS WHEN SETTING THE EQUIPMENT.**

You may bolt or weld angles to the equipment before moving the equipment into place.

**Step 4: Attach nuts or weld equipment**

Attach nuts to the anchor/bolt and torque (see Anchors, page 96 or Welding, page 119).

Piping, ductwork, and raceways may be connected.

**END OF ATTACHMENT.**

**Using bumpers to restrict horizontal movement**

Use this attachment type when equipment is mounted to a concrete inertia base or steel frame, but:
- The base is not attached to the building, or
- The equipment has a rigid base with a flat surface near the bottom.

Bumpers are used to restrain the base from moving horizontally when there is no chance that the equipment will tip over. Bumpers are only bolted to the building structure. Use post-installed anchors to bolt to concrete, as shown in Figures 77 and 78 (below).

**Figure 77: Equipment installed with bumpers.**

If anchors are near a joint in the concrete, see detail in Figure 78.

**Figure 78: Alternate installation detail of bumpers installed near a concrete joint.**
**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern on the floor, concrete pad, or steel beams using one of the following methods:

- Set the bumpers in place and mark the holes.
- Use measurements and construction drawings to lay out the bolt hole pattern.

**Step 2: Install anchors**

See Anchors (page 96). If the anchors are near a concrete joint, refer to the detail in Figure 78 (page 41).

**Step 3: Install bumpers**

**Step 4: Attach nuts to the anchor/bolt and torque**

See Anchors, page 96. Figure 78 shows equipment restrained with bumpers next to a cold joint. Notice in Figure 79 below that the application is near a concrete joint.

![Figure 79: Equipment restrained with bumpers.](image)

**Beneath a raised floor**

Air conditioning units for computer spaces typically move air through a raised floor. A stand rated for the weight of the air conditioning unit and laterally braced to withstand seismic loads must be provided. Equipment is rigidly attached to the stand and the stand is rigidly bolted to the floor beneath the raised floor. Portions of the raised floor are removed to allow installation of the stand and equipment as shown in Figure 80 (below).

![Figure 80: Air conditioning unit for a raised floor.](image)

**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern on the floor using one of the following methods:

- Set the frame in place and mark the holes.
- Make a template.
- Use measurements and construction drawings to lay out the bolt hole pattern.
**Step 2: Install anchors**

See Anchors, page 96. Set the frame in place and apply nuts to the anchor/bolt and torque.

**Step 3: Move the equipment into place**

Bolt equipment to the frame (see Steel Bolt Connections, page 114). You may drill additional holes into the equipment assembly or building steel beams as shown on construction drawings or the manufacturer’s instructions.

New holes cannot be oversized or oval in shape. Repair oversized holes as shown in Figure 71 (page 35), if necessary.

Piping, ductwork, and raceways may be connected.

END OF ATTACHMENT.

---

**At a single point—light equipment only**

Air separators or inline pumps weighing less than 400 pounds may be supported on both the inlet and outlet using a floor support as shown in Figure 81 (below). A single support may be used if the equipment weighs less than 150 pounds. A rigid connection with rods and cables supported from the building structure above is optional.

![Figure 81: Angle floor support.](image_url)
Attachment: Rigid Floor-mounted/Pad-mounted

**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern of the base plate on the floor using one of the following methods:
- Set the base plate in place and mark the holes.
- Make a template.
- Use measurements and construction drawings to lay out the bolt hole pattern.

**Step 2: Install anchors**

Install post-installed anchors as described in Anchors (page 96). Set the base plate with the angle support in place. Apply nuts to the anchor/bolt and torque.

**Step 3: Attach piping**

Attach piping to the angle with a U-bolt (see Steel Bolt Connections, page 114.)

**END OF ATTACHMENT.**

Using a strut and plate frame—tanks and gas cylinders only

Figure 82: Small gas cylinder storage.

Figure 83: Tank and gas cylinder support.

**Step 4: Install additional anchors**

Additional anchors may be installed in the wall for extra support. See Anchors (page 96) or Masonry and Drywall Anchors (page 106).

Tanks and gas cylinders may be attached.

**END OF ATTACHMENT.**
Roof-mounted Attachment

The five ways to rigidly attach equipment to a roof are:
- Using leveling stanchions—also called post and beam (this page).
- To seismic built-up or seismic pre-manufactured curb (page 51).
- To a wood frame (page 57).
- Using a pre-manufactured seismic vibration isolation curb or leveling stanchions with equipment support frame (page 58).
- Using restrained springs on leveling stanchions (page 60).

Using leveling stanchions—post and beam

Step 1: Attach posts or stanchions

Bolt or weld stanchions to the building structure. To attach stanchions to different building structure types, see the detail in Figure 84 (page 49).

Support stanchions can be made from many different structural shapes.

 Coordinate attachment points with the general contractor. Additional intermediate building structure beams may be required to accommodate the equipment.

 The building structure must be capable of supporting the point load of the stanchions.

Figure 84: Attaching a stanchion to a building.

Step 2: Apply flashing to stanchions

Use standard details to flash around pipe stanchions or steel tubing. For flashing around a stanchion, which may not be uniform like an angle, channel, or I-beam steel shape, see Figure 85 (page 50).
Figure 85: Flashing around a stanchion.

**Step 3: Weld/bolt equipment support frame to stanchion**

The equipment support frame may be box-shaped or have two parallel beams. The equipment support frame may be made from steel shapes such as angles, tubes, channels, or I-beams.

**Step 4: Attach equipment**

To rigidly attach the equipment to the equipment support frame, see Figure 86 (page 51).

Figure 86: Rigid attachment of equipment to a support frame.

**End of Attachment.**

**To seismic built-up or seismic pre-manufactured curb**

**Step 1: Attach curb to roof or building structure**

To attach the curb to the building structure, see Anchors (page 96).

To attach seismic-rated built-up curb to a roof structure, see Figure 87 (page 52) for one method of building a curb.

To attach seismic-rated pre-manufactured curb:
- Directly to the roof, see Figure 88 (page 53).
- To the building structure, see Figure 89 (page 54).
Figure 87: Seismic built-up curb details.

Figure 88: Pre-manufactured curb attached to a roof.

Follow the manufacturer’s instructions for installing all seismic pre-manufactured curbs.
Step 2: Weld reinforcing angles

For built-up curb, weld reinforcing angles to the metal frame as shown in Figure 87 (page 52).

Step 3: Install flashing

Figure 87 shows the flashing for built-up curbs. This may be used for pre-manufactured curbs.

Step 4: Attach equipment

Attach the equipment to seismic built-up curb using lag wood screws/lag bolts as shown in Figure 90 (page 56). Space the lag wood screws or lag bolts according to the manufacturer’s instructions.

Figure 89: Pre-manufactured curb attached to the building structure.
**To a wood frame**

**Step 1: Attach wood frame to building structure**

Figure 91 (below) shows a typical wood frame attachment.

**Step 2: Install flashing**

Figure 91 (below) shows typical flashing.

Use contract documents for flashing details.

**Step 3: Attach equipment to the wood frame**

Attach equipment directly to the wood frame as shown below. Wood frames can restrain equipment with internal frames or with support legs as shown.

---

Figure 90: Attachment of equipment to a built-up curb or pre-manufactured curb.

Figure 91: Attachment of equipment to a wood frame.

END OF ATTACHMENT.
Using a seismic pre-manufactured vibration isolation curb

Figure 92 (below and next page) shows the vibration isolation curb attached to a rigid base. The base may be a rigid curb as shown in Figure 92 or a post and beam frame (see Figure 84, page 49).

Step 1: Attach curb or post and beam with equipment support frame to building structure

If a rigid curb is the base of the vibration isolation curb, go to page 51 and follow instructions for rigidly attaching equipment to a built-up or pre-manufactured curb.

If a post and beam is the base of the vibration isolation curb, go to page 48 and follow instructions for rigidly attaching equipment with leveling stanchions.

Step 2: Install flashing

Install flashing for a rigid curb as shown in Figure 87 (page 52) or flash the stanchions as shown in Figure 85 (page 50).

Figure 92: Various types of manufactured isolator systems.

Step 3: Attach vibration isolation curb to base

Figure 92 (page 58 and above on this page) shows through-bolts or lag screws used to attach curb to base.

Use contract documents for flashing details.

Step 4: Attach equipment to the vibration isolation curb and level

Figure 92 (page 58 and above on this page) shows various seismic attachment methods used to attach equipment to a vibration isolation curb and level.

END OF ATTACHMENT.
Using restrained springs on leveling stanchions

Figure 93 (below) shows a typical installation of restrained spring vibration isolated equipment on stanchions and an equipment support frame.

![Image of equipment attached using restrained springs on a post and beam]

More than four restrained springs may be required. See the manufacturer’s instructions.

Verify that the spring is properly aligned according to the manufacturer’s recommended clearances. If the spring shaft rubs against the snubber element, a short-circuit may occur, causing noise problems.

Step 1: Attach posts or stanchions

Bolt or weld stanchions to the building structure. Refer to the detail in Figure 84 (page 49) for attaching stanchions to different building structure types. Support stanchions can be made from many different structural shapes.

Step 2: Apply flashing to stanchions

Use standard details to flash around pipe stanchions or steel tubing. For flashing around a stanchion, which may not be uniform like an angle, channel, or I-beam steel shape, refer to Figure 85 (page 50).

Step 3: Weld/bolt equipment support frame to stanchions

The equipment support frame may be box-shaped or have two parallel beams. The equipment support frame may be made from steel shapes such as angles, tubes, channels, or I-beams.

Step 4: Attach restrained springs

Attach restrained springs to the curb using steel bolts.

The support frame must be wider than the base plate of the restrained spring.

Step 5: Install equipment on springs

Install equipment on springs with attachment nuts and level.

Bases are required for mounting equipment with restrained springs. Do not use restrained springs on a built-up curb.

END OF ATTACHMENT.
**Suspended Attachment**

The four ways to suspend equipment are by:
- Rigid connection to the building structure using four threaded vertical rods with horizontal cable supports (this page).
- Rigid connection to the building structure using angle/strut supports (page 68).
- Isolated connection to the building structure using four threaded vertical rods and horizontal cable supports (page 70).
- Double angle attachment–bolted or welded to the building (page 73).
- Double rod attachment–bolted to the building (page 75).

**Rigid connection to the building structure using four threaded vertical rods with horizontal cable supports**

Equipment should have pre-installed brackets that can support the attachment to the building.

**Cables provide horizontal support for seismic loads and should not be installed to hang equipment.**

**Step 1: Attach the equipment to the building structure using threaded rods and anchors**

Lay out all attachment points before anchoring. For building structure attachment details, see Figures 95 to 100 (below and pages 64-65). For instructions on bolting directly to the building structure, see Steel Bolt Connections (page 114).

![Figure 95: Cast-in-place anchor; concrete fill on steel deck.](image1)

![Figure 96: Post-installed anchor; concrete fill on steel deck.](image2)
Figure 97: Wood beam construction.

For edge distances and spacing, see Lag Bolts (page 104).

Figure 98: Steel beam construction.

Use center load beam clamps for vertical loads. Do not use for cables, rods, or structural members positioned at an angle.

Figure 99: Bar joist construction.

Figure 100: Concrete slab construction.
Attachment: Suspended

Step 2: Add rod stiffeners

Figure 101: Rod stiffeners.

Step 3: Attach anchors to the building structure for cable attachment

Figure 102 (page 67) shows typical anchorage to different building construction. See Anchors, page 96.

Step 4: Attach cable to the building structure

For cable assembly instructions, see Cables (page 124).

For details on attaching cable to the building structure, see Figure 102 (page 67).

Step 5: Attach cables to equipment

For details on attaching cable to the equipment, see Figure 103 (page 68).
**Step 1: Attach the equipment to the building structure using threaded rods and anchors**

Lay out all attachment points before anchoring. For building structure attachment details, see Figures 95 to 100 (pages 63-65). See Anchors (page 96). Rod stiffeners are not required.

**Step 2: Attach anchors to the building structure for angle or strut supports**

For building structure attachment details, see Figures 95 to 100 (pages 63-65). See Anchors (page 96).

**Step 3: Attach angles or strut supports to the building structure**

---

**End of Attachment.**

**Rigid connection to the building structure using angle/strut supports**

Equipment may have pre-installed brackets for angle support attachments as shown below in Figure 104.

---

Figure 103: Attachment of cable to the equipment.

Figure 104: Rigid attachment of angles to the building structure.

Figure 105: Attachment of angle or strut to the building structure.
**Step 4: Attach angle or strut to equipment**

Figure 106: Attachment of angle or strut to the equipment.

**END OF ATTACHMENT.**

**Isolated connection to the building structure using four threaded vertical rods and horizontal cable restraints**

Equipment may have pre-installed brackets for angle support attachments. See Figure 107 (below) and Figure 108 (page 71).

Figure 107: Plan view of vibration isolation suspended attachment to the building structure.

**Side view shows vibration isolators, rods (without rod stiffeners), and cables.**

Figure 108: Side view of vibration isolation suspended attachment to the building structure.

**Step 1: Attach equipment to the building structure using threaded rods, isolators and anchors**

For the isolator detail, see Figure 109 (below). For building structure attachment details, see Figures 95 to 100 (pages 63-65).

Figure 109: Isolator detail.
**Step 2: Attach anchors and cable to the building structure**

For details on anchorage and cable connection to the building structure, see Figure 102 (page 67).

**Step 3: Attach cables to equipment**

For cable assembly, see Cables (page 124). For cable attachment to equipment, see Figure 110 (below).

![Image of cable attachment](image)

Figure 110: Attachment of cable/rod assembly to the equipment.

END OF ATTACHMENT.

**Double angle attachment—bolted or welded to the building**

![Image of double angle attachment](image)

Figure 111: Attachment of double angles for equipment support.

Use this type of installation for duct-mounted coils, VAV boxes, or fan-coil units weighing less than 150 pounds.
**Attachment: Suspended**

**Step 1: Attach anchors and vertical angles or strut to the building structure**

For building structure attachment details, see Figures 95 to 100 (pages 63-65).

**Step 2: Attach horizontal framing**

For attachment details, see Figure 111 (page 73).

**Step 3: Attach anchors to the building structure for angle or strut restraints**

For building structure attachment details, see Figure 105 (page 69). See Anchors (page 96).

**Step 4: Attach support angles or struts**

One support is attached to the two vertical angles or struts. One support is attached to the building structure and to the top horizontal frame. For details on angle or strut attachment, see Figure 111 (page 73).

**Step 5: Attach equipment**

Attach equipment to the support assembly as shown in Figure 111 (page 73).

**END OF ATTACHMENT.**

---

**Double rod attachment—bolted to the building**

![Diagram](image)

Figure 112: Equipment attachment for double rod support.

Use this type of installation for unit heaters.
Attachment: Suspend

**Step 1: Attach anchors and vertical rods to the building structure**

Lay out all attachment points before anchoring. For building structure attachment details, see Figures 95 to 100 (pages 63-65). Attach equipment to the vertical rods.

**The attachment should be located just above the center of gravity to minimize swinging. It should be a rigid attachment with brackets to the equipment using double nuts, especially if connected at the top as shown in Figure 112 (page 75).**

**Step 2: Attach rod stiffeners**

For attachment details, refer to Figure 101 (page 66).

**Step 3: Attach anchors to the building structure for cable attachment**

Figure 102 (page 67) shows typical anchorage to different building construction. See Anchors (page 96).

**Step 4: Attach cable to the building structure**

For cable assembly see Cables (page 124).

For details on attaching cable to the building structure, see Figure 102 (page 67).

**Step 5: Attach cables to equipment**

The detail in Figure 112 (page 75) shows the attachment to the equipment.

---

**Vibration-isolated/Floor-mounted Attachment**

Vibration isolation uses springs in many different shapes to isolate equipment vibrations from the building structure. Their shapes are open (see Figure 113 below left), housed (see Figure 113 below right), and restrained (see Figure 114, page 78).

![Warning icon]

**NEVER USE HOUSED SPRINGS FOR SEISMIC RESTRAINT APPLICATIONS.** Housed springs cannot resist uplift.

Snubbers (see Figure 115, page 78) are restraint devices to limit the movement of equipment that is isolated. Bumpers (see Figure 116, page 79) also limit the movement of equipment and are similar to snubbers.

![Warning icon]

**NEVER USE SNUBBERS THAT ARE NOT SPECIFIED.** Some snubbers only restrict movement in one direction.

![Warning icon]

**NEVER USE OPEN SPRINGS WITHOUT SNUBBERS OR BUMPERS.** Equipment mounted on open springs without snubbers or bumpers will fail.

![Image of open spring and housed spring]

Figure 113: Open spring and housed spring.
Bases are steel structures made from angles, channels, or I-beams.

Bases are required for mounting isolated equipment. The equipment manufacturer or the isolator manufacturer may provide the bases.

The two ways of attaching vibration-isolated/floor-mounted equipment are on:

- Restrained springs (this page).
- Open springs combined with snubbers (page 83).

Restrained springs

Figure 116: Two examples of bumpers.

Verify that the spring is properly aligned according to the manufacturer’s clearances. If the spring shaft rubs against the snubber element, a short-circuit may occur, causing noise problems.

Figure 117: Typical installation of restrained spring installation.
More than four restrained springs may be required. See the manufacturer’s instructions.

**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern on the floor or pad using one of the following methods:
- Set the equipment in place and mark the holes.
- Make a template.
- Use measurements and shop drawings to lay out the bolt hole pattern.

**Step 2: Install anchors**

Drill and install post-installed anchors or pour concrete with embedded studs or J-bolts (see Anchors, page 96).

**Step 3: Set restrained spring isolators and bolt to anchors**

Install restrained springs to the building structure as shown in Figure 118 (page 81). Attach nuts to the anchor. Use bolts for shell-type anchors or internally threaded wedge or chemical anchors. Torque as recommended by the anchor manufacturer.

**BE CAREFUL NOT TO DAMAGE THE ANCHORS WHEN SETTING THE EQUIPMENT OR ISOLATOR.**

Figure 118: Attachment of restrained springs to the building structure.

**Step 4: Move the equipment into place over the isolators**

Use leveling nuts to level the equipment. Use attachment nuts to attach the base of the equipment to the isolator.

Figure 119 (page 82) shows typical ways to connect the equipment to the restraints.
Open springs combined with snubbers

Figure 119: Attachment of equipment to restrained springs.

**END OF ATTACHMENT.**

Figure 120: Typical installation of open springs and snubbers.

- **Additional snubbers may be required. See the manufacturer’s instructions.**

Figure 121: Typical installation of an open spring arrangement with snubbers.
**Attachment: Vibration-isolated/Floor-mounted**

**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern for the open spring mounting plate on the floor or pad using one of the following methods:

- Set the equipment in place and mark the holes.
- Make a template.
- Use measurements and shop drawings to lay out the bolt hole pattern.

**Step 2: Install post-installed anchors for open springs only (snubbers are covered in later steps)**

Drill and install post-installed anchors for spring isolators (see Anchors, page 96).

**Step 3: Attach open spring isolators to concrete floor or pad with anchors installed in Step 2**

Set isolator, apply nuts and torque. Use bolts for shell-type anchors or internally threaded wedge or chemical anchors. Install according to the anchor manufacturer’s instructions.

**BE CAREFUL NOT TO DAMAGE THE ANCHORS WHEN SETTING THE ISOLATOR.**

**Step 4: Set equipment on open springs**

Set equipment on isolators but do not level or torque attachment nuts.

**Equipment must have a structural frame capable for point load at the open spring isolators.**

Some installations require the base to be concrete-filled. See Figure 122 (page 85) for a typical concrete-filled installation.

**Coordinate the location of equipment attachment points and snubber attachment points before filling with concrete.**

**Step 5: Determine where to attach snubber**

A snubber has two assemblies: the snubber equipment assembly and the snubber base assembly.

Level the equipment. Final leveling will be required in later steps. Accurately draw the bolt pattern for the snubber mounting plate on the floor or pad and on the equipment.

**All snubber clearance requirements for aligning the snubber must be met. Shims may be provided.**
Step 6: Attach snubber equipment assembly to equipment

Attach the snubber equipment assembly to the equipment by bolting it to embedded bolts in a concrete-filled base (see Figure 122, page 85), or by bolting or welding it to a steel base.

Step 7: Determine where to bolt snubber base

Accurately draw the bolt pattern for the snubber mounting plate on the floor or pad.

Step 8: Drill and install post-installed anchors

See Anchors (page 96).

Step 9: Raise the equipment

Raising the equipment allows the snubber base assembly to be placed over the anchors installed in Step 6.

Step 10: Lower the equipment

Level equipment and connect the two snubber assemblies as specified in the manufacturer’s instructions. Verify that spacing requirements are met. Complete the final attachment to open springs.

DO NOT INSTALL THE ISOLATOR OR SNUBBERS IN ANY CONFIGURATION OTHER THAN THAT SHOWN IN THE MANUFACTURER’S INSTRUCTIONS.

The equipment is now installed to resist earthquakes. Flexible piping connections, flexible ductwork connections, and flexible conduit connections must be used when connecting systems to isolated equipment.

Figure 123 (page 87) is an example of the requirements for flexible system connections.
Wall-mounted Attachment

The four types of wall mounting are:

- Directly to the wall (this page).
- To additional structural steel shapes attached to the wall (page 90).
- Vibration-isolated off the wall (page 93).
- Directly to the wall—gas cylinders only (page 95).

Directly to the wall

Equipment should have pre-installed brackets that can support attachment to the building as shown in Figure 124 (below).

![Diagram of direct attachment to a wall]

Figure 124: Direct attachment to a wall.

**Step 1: Determine where to bolt the equipment**

Accurately draw the bolt pattern on the wall using one of the following methods:

- Set the equipment in place and mark the holes.
- Make a template.
- Use measurements and construction drawings to lay out the bolt hole pattern.

Drywall or masonry walls may require additional holes in equipment attachment brackets as shown on construction drawings or in the equipment manufacturer’s instructions.

> **ONLY USE MOUNTING BRACKETS PROVIDED. DO NOT DRILL INTO THE EQUIPMENT HOUSING.**

New holes cannot be oversized or oval in shape. Repair oversized holes as shown in Figure 71 (page 35).

**Step 2: Install post-installed anchors**

If anchoring to concrete, install post-installed anchors (see Anchors, page 96, or Masonry and Drywall Anchors, page 106).

**Step 3: Move the equipment into place**

> **BE CAREFUL NOT TO DAMAGE THE ANCHORS WHEN SETTING THE EQUIPMENT.**

**Step 4: Attach nuts**

Attach nuts to the anchor or bolt and torque according to the manufacturer’s instructions.

Piping, ductwork, and raceways may be connected.

**END OF ATTACHMENT.**
To additional structural steel shapes attached to the wall

Equipment attaches to the wall with additional structural steel shapes and bolts. Shapes may be welded. These steel shapes are attached to the building using concrete anchors, masonry anchors, or drywall anchors.

Figures 125 to 127 (pages 90-92) show how straps, angles and struts can be used for attachment to a wall. Angles and struts must accommodate wall construction attachment points and obstructions. Figure 159 (page 133) shows a strut attachment for equipment.

A versatile attachment is an angle welded to a base plate, as shown in Figure 126 (below). This can be used for in-line piping specialties or for equipment. Two supports on each side of the equipment may be required. Rigid connection with rods and cables supported from the building structure above is optional.

Figure 126: Angles welded to a base plate.

Water heaters or water tanks may be attached to the wall with a simple strap arrangement, as shown in Figure 127 (page 92).
**Step 1: Determine the anchor locations**

Find studs in drywall. Use measurements and construction drawings to lay out the bolt hole pattern and mark the anchor locations.

**Step 2: Install anchors**

If anchoring to concrete, install post-installed anchors (see Anchors, page 96, or Masonry and Drywall Anchors, page 106).

**Step 3: Move equipment into place and bolt to frame**

You may drill additional holes into the equipment assembly or building steel beams as shown on construction drawings or the manufacturer’s instructions.

New holes cannot be oversized or oval in shape. Repair oversized holes as shown in Figure 71 (page 35).

Piping, ductwork, and raceways may be connected.

**Vibration-isolated off the wall**

Equipment attaches to the wall with additional structural steel shapes, threaded rods and vibration isolators. Shapes may be welded. These steel shapes are attached to the building using concrete anchors, masonry anchors, or drywall anchors.

Figure 128 (page 94) shows how rods, angles and struts can be used to isolate equipment attached to a wall. Angles and struts accommodate wall construction attachment points.

Vibration-isolated equipment prevents the transmission of noise and vibration into the building structure. See Figure 109 (page 71) for isolator detail.

---

Figure 127: Water heater or water tank attachment.
**Step 1: Assemble wall frame with isolators**

Accurately draw the bolt pattern on the wall using one of the following methods:
- Set the frame in place and mark the holes.
- Make a template.
- Use measurements and construction drawings to lay out the bolt hole pattern.

**Step 2: Install anchors**

If anchoring to concrete, install post-installed anchors (see Anchors, page 96, or Masonry and Drywall Anchors, page 106).

**Step 3: Attach isolators, rod, and hang equipment**

Attach the isolators to the framing. Attach the equipment to the isolators using threaded rod.

Piping, ductwork, and raceways may be connected.

**Directly to the wall—gas cylinders only**

**Step 1: Assemble brackets**

Accurately draw the bolt pattern on the wall using one of the following methods:
- Set the brackets in place and mark the holes.
- Use measurements and construction drawings to lay out the eye-bolt hole pattern.

**Step 2: Anchor brackets or eye bolts to wall**

If anchoring to concrete, install post-installed anchors (see Anchors, page 96, or Masonry and Drywall Anchors, page 106).

**Step 3: Install chains to store gas cylinders in the upright position**

Install two chains to restrain each cylinder. Install one chain across the cylinder near the top and one near the bottom.

- Chains should fit snugly so there is little or no room for the cylinder to move.

END OF ATTACHMENT.
ANCHORS

General Anchors

IMPORTANT: Installation methods depend on the type of anchor and the particular application. Always follow the anchor manufacturer’s installation instructions.

1. WEDGE ANCHOR
2. UNDERCUT ANCHOR
3. ADHESIVE ANCHOR
4. SLEEVE ANCHOR
5. SHELL ANCHOR
6. MASONRY ANCHORS
7. CAST-IN-PLACE
8. LAG BOLTS/SCREWS
9. STEEL BOLT CONNECTIONS
10. EMBEDDED PLATES

Step 1: Determine the type of anchor

Using Figure 130 (page 96), identify the anchor recommended for your application. Anchors 1-5 are post-installed anchors and instructions for installing them begin on this page. Anchors 6-10 are specialty anchors and instructions are shown on pages 103-120.

The various methods for installing anchors into concrete, brick, and concrete block anchors are shown below.

Non-Adhesive Anchors

Adhesive Anchors

Figure 131: Summary of installation steps.

Contract documents may require special inspection to torque anchors or for proof load using hydraulic rams.

Step 2: Determine where to drill the hole

To determine anchor locations for the equipment you are installing, follow the instructions for the Attachment Type you are using (pages 32-95). Coordinate the equipment connections and hole locations with the location of any steel reinforcement or tendons.
Determine the depth and location of any steel reinforcement or tendons before drilling. This may require relocating equipment slightly to avoid the reinforcement.

**FOR POST-TENSIONED BUILDINGS, LOCATE THE TENDONS BEFORE DRILLING. EXTREME DAMAGE MAY OCCUR IF A TENDON IS NICKED OR CUT.**

When using electronic locating devices to find reinforcement and tendons, make sure you know the limitations of the device. Calibrate and test with a known standard or location to confirm accuracy. Check the area of concern in two directions. Inform the contractor performing the work of the precision of the test unit and record the results. For example: agreed upon mark +/- ¼” location vertical, horizontal, and depth +/- ½”.

Coordinate the location of anchors with the edge of the concrete, construction joints, and other anchors.

- **Do not install the anchor too close to the edge of the concrete base. Typically the anchor’s distance from the edge is 1½ times the embedment depth.**

- **Do not install an anchor too close to another anchor. Typically the minimum spacing between anchors is two times the anchor’s embedment depth.**

### Step 3: Drill the hole

- **Drill the right-sized hole for the anchors. Use the appropriate ANSI-rated drill bit for the application.**

- **Do not drill holes into concrete at an angle.**

For wedge, undercut and sleeve anchors, drill the hole deeper than the required embedment depth.

**The required hole depth may be different from the embedment depth. See Figure 132 (page 99).**

The depth of the concrete base must be at least one inch greater than the hole you are drilling.

**Some undercut anchors require an even deeper concrete base.**

**If you strike steel reinforcement when drilling, you must have the damage inspected. As directed, fill the hole with approved grout and select a new location according to minimum spacing requirements. Drill a new hole (see below).**

Figure 132: Embedment depth and hole depth of four anchor types.

Figure 133: Drilling into concrete with rebar.
Step 4: Clean out the hole

Drilled holes must be cleaned before you can insert the anchor. Use clean, dry compressed air to blow out dust and debris. The type of anchor or application also may require you to use water or a brush.

See the anchor manufacturer’s instructions for cleaning the hole.

Cleaning is important: a “dirty” hole can significantly reduce an anchor’s performance.

Step 5: Insert the anchor

If you are installing any anchor other than an adhesive anchor, drive the anchor into the hole with a hammer.

IMPORTANT: DO NOT DAMAGE THE THREADS DURING INSTALLATION. DO NOT FORCE THE ANCHOR. If you use a larger hammer than recommended by the manufacturer, you may damage the anchor.

If you are installing an adhesive anchor, insert the capsule or inject non-capsule adhesive into the hole. Slowly rotate the anchor into place as shown below.

![Adhesive anchor](image1)

Figure 134: Adhesive anchor installation.

If you have installed a wedge or sleeve anchor, go to Step 7.

Step 6: Setting shell, adhesive and undercut anchors ONLY

Shell Anchor: Drive the prescribed setting tool into the anchor until the setting tool shoulder meets the edge of the anchor, as shown below.

![Shell anchor](image2)

Figure 135: Set shell anchors.

Adhesive Anchor: Allow enough time for the adhesive to fully cure. The curing process may take a long time. See the manufacturer’s instructions.

Undercut Anchor: Use special tools provided by the anchor manufacturer to set the anchor, as shown below.

![Undercut anchor](image3)

Figure 136: Set undercut anchors.
Step 7: Set the equipment and tighten the anchors

Set the equipment in place. Check for gaps. Gaps under the equipment must not be greater than 1/8” as shown below. If the gap is greater than 1/8”, dry pack the gap with grout and repeat this step.

![Figure 137: Acceptable gap for grouted plate.]

**Do not bolt equipment directly to concrete anchors where equipment sheet metal is less than 16 gauge if the anchor is larger than 3/8” in diameter.**

For anchor bolts larger than 3/8”, the equipment housing should be reinforced using a structural angle bracket as shown in Figure 138 (below).

![Figure 138: Installing a reinforcing angle bracket to equipment.]

Cast-in-place Anchors

Cast-in-place anchors are embedded in the concrete when the floors or walls are poured. Bolts are firmly held in place while the concrete is poured to maintain proper alignment and position. The size and location of the anchors can be determined from construction drawings.

Step 1: Move the equipment into place and attach the bolts

![Figure 139: Bolting equipment to cast-in-place anchors.]

Step 2: Place and secure equipment

Once the equipment is in place, apply washers and nuts and then tighten.

**Tighten the anchor bolt to the correct torque setting in the manufacturer’s instructions or on the construction drawings.**

Use a calibrated torque wrench or turn-of-nut method (see Table 15, page 115).
Lag Bolts

Lag bolts are used to attach equipment or steel shapes to wood structures. The size and location of the anchors can be determined from construction drawings (see Figure 140, below).

- The edge distance is 1½ times the bolt diameter.
- The spacing between bolts is 4 times the bolt diameter.
- The end distance is 7 times the bolt diameter.

![Figure 140: Spacing requirements for wood lag bolts.](image)

**Step 1: Mark the location of the lag bolts**

Lead holes and clearance holes are not required for lag bolts that are 3/8” or smaller. If the lag bolt is smaller than 3/8”, go to Step 4.

**Step 2: Drill a clearance hole**

Drill a hole with a drill bit the same size as the shank of the bolt. The depth of the hole is the same as the length of the unthreaded shank that will extend into the wood (see Figure 140, above).

**Step 3: Drill a lead hole**

Drill a hole with a drill bit that is 60% to 70% of the diameter of the shank of the bolt. The depth of the hole is the same as the embedment depth of the bolt (see Figure 140, page 104).

**Step 4: Move the equipment or steel shape into place**

You may use soap or other lubricant on the lag bolt.

⚠️ **DO NOT USE A HAMMER TO DRIVE IN LAG BOLTS.**

**Step 5: Drive the lag bolt in with a wrench**

Hand-adjust the lag bolt where there is firm contact between the lag bolt and connected metal components. Tools may be used to bring the lag bolt and metal components into contact until the components are snug tight.

**Step 6: Tighten the bolt**
Masonry and Drywall Anchors

Step 1: Determine the type of anchor

1. ADHESIVE (KEYED) ANCHORS WITH SCREENS FOR BRICK OR BLOCK
2. CONCRETE SCREW FOR HOLLOW BLOCK IN BED JOINT
3. UMBRELLA ADHESIVE FOR HOLLOW BLOCK FACE MOUNTED
4. TOGGLE BOLT FOR HOLLOW BLOCK FACE MOUNTED
5. SLEEVE ANCHOR FOR HOLLOW BLOCK IN BED JOINT OR FOR GROUT-FILLED BLOCK CENTER FACE MOUNTED
6. THROUGH BOLT FOR HOLLOW BLOCK OR IN-FILLED BLOCK OR SHEET ROCK
7. WEDGE ANCHOR GROUT-FILLED BLOCK CENTER FACE MOUNTED
8. LAG BOLTS FOR DRYWALL ON WOOD STUDS
9. DRILL IN SHEET METAL SCREWS FOR DRYWALL ON METAL STUDS

Step 2: Determine where to drill the hole

Anchors shown in Figure 141 (page 106) must be installed in specific areas of hollow block and in-filled block. See Figure 142 (below) for approved anchor hole locations when using any of the concrete block anchors shown in Figure 141.

Figure 142: Block wall locations.

The location of the anchors should be coordinated with the block webs, or centered in the cell face, and properly spaced from other anchors.

DO NOT POSITION THE HOLES IN THE HEAD JOINT. Carefully note the location of anchors in the face location, centered face location, and bed joint as they apply to different anchors.
Step 3: Drill the hole

Drill the right-sized hole for the anchors. Use the appropriate ANSI-rated drill bit for the application.

Use masonry drill bits for brick and block.

DO NOT CUT STEEL REINFORCEMENT WHEN DRILLING HOLES.

If you strike steel reinforcement when drilling, you must have the damage inspected. As directed, fill the hole with approved grout and select a new location according to minimum spacing requirements. Drill a new hole (see Figure 133, page 99).

Holes for concrete screws are smaller than screw size. See the manufacturer’s instructions for specific requirements.

Step 4: Clean out the hole

Drilled holes must be cleaned before you can insert the anchor. Use clean, dry compressed air to blow out dust and debris. The type of anchor or application also may require you to use water or a brush.

See the anchor manufacturer’s instructions for cleaning the hole.

Cleaning is important: a “dirty” hole can significantly reduce an anchor’s performance.

Step 5: Insert the anchor

The following anchors use different insertion methods.

- Adhesive screen anchor in a brick wall or hollow block wall (this page).
- Adhesive anchor in a hollow block wall (page 110).
- Concrete screw (page 111).
- Toggle bolt (page 111).
- Concrete anchor (sleeve anchor or wedge anchor) (page 112).
- Drywall anchor (lag bolts and sheet metal screws) (page 112).

Adhesive screen anchor in a brick wall or hollow block wall

See the anchor manufacturer’s instructions before connecting the anchor to a brick or hollow block wall.

A screen insert is shown in Figure 143 (page 110). Insert the screen in the wall. Inject the adhesive. Slowly insert the anchor with a twisting motion.

Screens may be filled with adhesive before inserting the screen into the hole.

For details on installing adhesive anchors in a brick wall, see Figure 144 (page 110). Similar installation applies to hollow block walls. Adjust the anchor by hand while the adhesive sets.
DO NOT TOUCH THE ANCHOR WHILE THE ADHESIVE IS CURING.

Figure 143: Brick/block wall insert.

Figure 144: Brick wall adhesive anchor.

Adhesive anchor in a hollow block wall

See the anchor manufacturer’s instructions before connecting the anchor to a hollow block wall.

Push an umbrella anchor into the hole until the umbrella unfolds in the block cavity. Inject adhesive into the umbrella. Slowly insert stud or fastener with a twisting motion.

DO NOT LEAK ADHESIVE ON THE THREADED PORTION OR CLEAN WITH SOLVENT. The threaded area must be free of debris to attach to a threaded rod or steel bolt.

Figure 145: Umbrella anchor in a hollow block wall.

Concrete screw

Drill bits may be specifically sized for each manufacturer, and typically are smaller in diameter than the nominal or fractional diameter of a screw. Install a concrete screw with a rotary drill and bolt the head attachment.

Toggle bolt

Hold the toggle flat alongside the plastic straps and slide the channel through the hole. Slide the holding ring toward the wall until the channel is flush with the wall. Cut off the straps at the holding ring. Insert the bolt with a rotary drill over the bracket or equipment mounting.
Step 6: Set the anchor (adhesive only)

Allow enough time for the adhesive to harden and adhere to the concrete. *This may take several hours.*

Step 7: Set the equipment and tighten the anchors

Tighten the anchor bolt to the proper torque setting as shown in the anchor manufacturer’s instructions or construction drawings.

In-filled block walls will have gaps in the grout fill or the grout will slightly crack, requiring anchors to be installed in the center of the cell.

!! If the grout cracks severely, or if you miss a grouted block, the anchor will not tighten and will pull out. If it pulls out, move the anchor to a new centered cell location.

Concrete anchor (sleeve anchor or wedge anchor)

Use a hammer to drive the anchor in the hole.

!! DO NOT FORCE THE ANCHOR. If you use a hammer larger than recommended, you may damage the anchor.

To determine the embedment depth of post-installed anchors, see Figure 132 (page 99).

Drywall anchor (lag bolts and sheet metal screws)

Use a rotary drill to insert the anchor.

!! DO NOT OVER-TIGHTEN.
Steel Bolt Connections

The three ways to attach bolted connections are:

- Connecting the base of the equipment to an angle bolted to a concrete floor (this page).
- Bolting two structural steel shapes together (page 116).
- Bolting a threaded rod to steel shapes or strut (page 116).

Connecting the base of the equipment to an angle bolted to a concrete floor

Step 1: Preparation

Determine the bolt size or sheet metal screw and material requirements from construction drawings or printed instructions supplied by the manufacturer.

Step 2: Locate holes

Use pre-drilled holes wherever possible. Holes may not have been pre-drilled at the attachment locations shown in the instructions. In these cases, carefully drill new holes in the correct locations.

⚠️ Use caution when drilling into equipment. Internal components can be damaged. DO NOT DRILL OVERSIZED HOLES. See Figure 71 (page 35) for repair of oversized holes.

Step 3: Install bolts, washers, and nuts

Once the equipment is in place, apply washers and nuts and then tighten.

Tighten the anchor bolt to the correct torque setting shown in the manufacturer’s instructions or the construction drawings.

For turn-of-nut tightening, hand-adjust the bolt snug tight where there is firm contact between the bolt and connected metal components. Tools may be used to bring the bolt and metal components into contact. Following contact, tighten the nut as shown below.

<table>
<thead>
<tr>
<th>Length of Bolt</th>
<th>Additional Tightening</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to and including 4 diameters</td>
<td>1/3 turn</td>
</tr>
<tr>
<td>Over 4 diameters and not more than 8 diameters</td>
<td>1/2 turn</td>
</tr>
<tr>
<td>Over 8 diameters and not more than 12 diameters</td>
<td>5/6 turn</td>
</tr>
</tbody>
</table>

Table 15: Hand-adjusted tightening.
Bolting two structural steel shapes together

**Step 1: Preparation**

Determine the bolt size and material requirements from construction drawings or the manufacturer's instructions.

![Bolting structural shapes](image1)

Figure 148: Bolting structural shapes.

**Step 2: Locate holes**

Carefully drill new holes in the structural steel shapes.

**Step 3: Install bolts, washers, and nuts**

Apply washers and nuts, then tighten.

Tighten the anchor bolt to the correct torque setting shown in the manufacturer’s instructions or the construction drawings. Use a calibrated torque wrench or turn-of-nut method (see Table 15, page 115).

**Bolting a threaded rod to steel shapes or strut**

A threaded rod is used with suspended equipment. This section includes attachment to the equipment and attachment at the top (see Suspended Attachment, page 62).

**Step 1: Preparation**

Determine the threaded rod size from construction drawings or printed instructions supplied by the manufacturer.

The three different ways to attach the threaded rod are shown in Figure 149 (below).

**Step 2: Attach the top connection of the threaded rod**

![Attaching the top of threaded rod](image2)

Figure 149: Attaching the top of threaded rod.

Apply washers and nuts, then tighten.

Tighten the anchor bolt to the correct torque setting shown in the manufacturer’s instructions or the construction drawings. Use a calibrated torque wrench or turn-of-nut method (see Table 15, page 115).
**Step 3: Attach threaded rods to equipment brackets**

Equipment without attachment brackets requires additional steel shapes for connections to the building structure and/or roof.

Once the equipment is in place, apply washers and nuts, then tighten.

**Tighten the anchor bolt to the correct torque setting shown in the manufacturer’s instructions or the construction drawings. Use a calibrated torque wrench or turn-of-nut method (see Table 15, page 115).**

---

**Welding**

Before welding, refer to construction drawings and specifications, seismic restraint submittals, and manufacturer’s instructions.

**Attaching equipment to embedded plates:** Plates are embedded in the concrete during the floor or wall pour. Plates are firmly held in place while the concrete is poured to maintain proper alignment and position. The size and location of the plate can be determined from construction drawings. See Figure 150 (below) for weld locations.

![Figure 150: Welding to embedded plates.](image)

**Attaching structural shapes and plates:** Shapes and plates are welded to provide equipment attachment. All weld base material must be thick enough for the weld size specified.

---

**Step 1: Determine the weld material, shape, and dimensions for each piece**
Anchors: Welding

Step 2: Fit the material to ensure proper weld joint preparation

Step 3: Clean the surfaces
Surfaces must be dry and free of galvanized coating, hot-dipped or rust inhibitor, paint, scale, rust, oil, grease, water, and other foreign material for a minimum of one inch from the estimated toe of the weld.

Step 4: Weld the materials
The weld must be as prescribed in the welding procedure specifications (WPS).

WPS for shop and field pre-qualified weld joints and weld joints qualified by test must be prepared for review and approval before fabrication. All welding procedure items such as base metals, welding processes, filler metals and joint details that meet the requirements of AWS D1.1 Section 5.1 will be considered prequalified. Any change or substitution beyond the range or tolerance or requirements for pre-qualification will be qualified by test pre-AWS D1.1 Section 5 part B.

DO NOT WELD OVER PAINT. You may paint after welding has cooled to room temperature.

Step 5: Inspect the weld
Make sure the surface is free of slag, dirt, grease, oil, scale, or other contaminants.

Welds cannot have cracks. Adjacent layers of weld metal and base metal must be thoroughly fused together.

All craters must be filled to the full cross-section except outside the effective weld length.

Underrun must not exceed 1/16". Undercut must not exceed 1/16" for any 2" per 12" weld or 1/32" for the entire weld.

Surfaces must be free of coarse ripples, grooves, abrupt ridges, and valleys. The faces of fillet welds must be flat or slightly convex.

Anchor Sizes for Equipment Weighing Less than 400 Pounds

Rigid floor-mounted equipment

Bolt equipment to a concrete floor or weld to a steel beam according to Table 16 (below). Install one anchor at each corner. Torque anchors according to the manufacturer’s instructions.

<table>
<thead>
<tr>
<th>Anchor</th>
<th>Embedment (in.)</th>
<th>Minimum Edge Distance (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; wedge</td>
<td>2&quot;</td>
<td>3&quot; to edge of concrete</td>
</tr>
<tr>
<td>3/8&quot; sleeve</td>
<td>1-1/4&quot;</td>
<td>2&quot; to edge of concrete</td>
</tr>
<tr>
<td>1/8&quot; weld</td>
<td>1&quot; long at each corner</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Table 16: Rigid floor-mounted anchor sizes.

These anchor/weld selections apply to equipment in which the height of the center of gravity (center of equipment mass) is less than twice the base length AND twice the base width.

Roof-mounted equipment

Anchor equipment to concrete deck, a wood beam, or directly to a steel structural shape according to Table 17 (page 122). Install one anchor at each corner. Torque anchors according to the manufacturer’s instructions.
<table>
<thead>
<tr>
<th>Anchor</th>
<th>Embedment (in.)</th>
<th>Minimum Edge Distance (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; wedge</td>
<td>2&quot;</td>
<td>3&quot;</td>
</tr>
<tr>
<td>3/8&quot; sleeve</td>
<td>1-1/4&quot;</td>
<td>2&quot;</td>
</tr>
<tr>
<td>3/8&quot; lag bolt to a 2x4 wood beam (min.)</td>
<td>1-1/2&quot;</td>
<td>5/8&quot; to edge of wood and 3&quot; from end</td>
</tr>
<tr>
<td>1/4&quot; steel bolt</td>
<td>N/A</td>
<td>1/2&quot;</td>
</tr>
<tr>
<td>1/8&quot; weld</td>
<td>2&quot; long at each corner</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Table 17: Roof-mounted anchor sizes for rigid connections.

These anchor/weld selections apply to equipment in which the height of the center of gravity (center of equipment mass) is less than twice the base length AND twice the base width.

### Suspended equipment

Rigidly attach equipment to building structure above with angles or rods and cables according to Table 18 (below and next page). Torque anchors according to the manufacturer’s instructions.

<table>
<thead>
<tr>
<th>Vertical threaded rod</th>
<th>Quantity</th>
<th>Anchors per Rod</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2&quot; rod with rod stiffener</td>
<td>One on each corner</td>
<td>1</td>
</tr>
</tbody>
</table>

Table 18: Suspended equipment anchor sizes for rigid connections (table continued on next page).

<table>
<thead>
<tr>
<th>Rod anchor</th>
<th>Embedment (in.)</th>
<th>Minimum Edge Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2&quot; wedge</td>
<td>2-1/4&quot;</td>
<td>3-1/2&quot;</td>
</tr>
<tr>
<td>1/2&quot; sleeve</td>
<td>2-1/4&quot;</td>
<td>3-1/2&quot;</td>
</tr>
<tr>
<td>3/8&quot; lag bolt to a 2x4 wood beam (min.)</td>
<td>2&quot;</td>
<td>5/8&quot; to edge of wood and 3&quot; from end</td>
</tr>
<tr>
<td>1/2&quot; steel bolt</td>
<td>N/A</td>
<td>1&quot;</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cable</th>
<th>Quantity</th>
<th>Anchors per Cable</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot; prestretched aircraft cable</td>
<td>4 at 45 degrees from each corner</td>
<td>1</td>
</tr>
</tbody>
</table>

Table 18 (continued): Suspended equipment anchor sizes for rigid connections.
**SPECIAL CASES**

**Cables**

The three ways to assemble a cable connection are by using:

- Bolts with center holes (page 125).
- Ferrule clamps (page 126).
- Wire rope grips (page 128).

Other end fittings may be acceptable.

Cables should be installed at a 45-degree slope. Where interferences are present, the slope may be a minimum of 30 degrees or a maximum of 60 degrees.

---

**Bolts with center holes**

The manufacturer provides this type of cable assembly, along with the cables, mounting bolts with holes, and brackets that attach directly to the building structure or equipment frame. Assemble the cable as shown below.

![Cable attached with bolts to a bracket.](image)

**Step 1: Drill anchor holes in the building structure as required**

**Step 2: Attach brackets to both the building and the equipment frame**

**Step 3: Cut the cable to desired length and slide it through the holes in the bolts**

**Step 4: Tighten the cable**

For rigid connections, pull the cable hand tight. Pull the cable hand-tight and let out 1/8" for vibration-isolated components. Avoid using too much tension or too much slack.

---

Figure 151: Cable attachments.

Figure 152: Cable attached with bolts to a bracket.
Special Cases: Cables

Step 5: Torque bolts

Refer to the manufacturer’s instructions.

Ferrule clamps

Ferrule clamps may be connected to various types of attachments. Figure 153 (below) and Figure 154 (page 127) show attachments and identify the parts ferrules or sleeve and thimbles used in the assembly.

Ferrules must be made of steel, zinc-plated copper, or steel alloys (including stainless steel). Do not use aluminum ferrules.

Figure 153: Ferrule assemblies.

Figure 154: Ferrule attachments.

Special Cases: Cables

Step 1: Install brackets with mounting holes, eye-bolts, or drill mounting holes

Install brackets with mounting holes to the structure. Attach cables to the top of cord angles. See Suspended Attachment (page 62).

Step 2: Cut the cable to the desired length and slide the oval ferrule (sleeve) onto the cable

Step 3: Wrap the cable around the thimble and pass it through the mounting bolt or holes and back through the ferrule

Step 4: Tighten the cable

For rigid connections, pull the cable tight. For isolated components, leave a small amount of slack. Avoid using too much tension or too much slack.

Step 5: Crimp the ferrule or oval sleeve two or three times as specified in the cable or ferrule manufacturer’s instructions

Use crimp tools and gauges specified by the manufacturer. Crimp and verify the depth of the crimp using a gauge.
**Special Cases: Cables**

**Wire rope grips**

Installing cables attached with wire rope grips is similar to attaching ferrule clamps, as shown below.

![Wire Rope Grips](image)

Figure 155: Wire rope grip assemblies.

**Step 1: Install brackets with mounting holes, eye-bolts, or drill mounting holes**

**Step 2: Cut cable to the desired length and slide three wire rope grips and thimbles onto the cable**

**Step 3: Pass the cable through the mounting bolt or holes provided and then back through each of the wire rope grips**

Use thimbles for all cable installations with wire rope grips.

**Step 4: Tighten the cable**

For rigid connections, pull the cable tight. For isolated components, leave a small amount of slack. Avoid using too much tension or too much slack.

**Step 5: Torque all bolts evenly**

Use the turn-of-nut tightening method described in Steel Bolt Connections (page 114).

| ! | DO NOT OVER-TIGHTEN. |
Control Panels

Control panels may be built into units, mounted in a separate electrical panel attached to equipment assemblies, or mounted as a separate electrical panel attached to the building structure.

Be sure to refer to construction drawings and specifications, seismic restraint submittals, and the manufacturer’s instructions.

If an electrical panel is mounted separately from the unit and the unit is vibration-isolated, use flexible electrical connections to allow for differential movement.

Step 1: Select control panel support configuration

If the control panel is:

- Built into the equipment, no other action is needed.
- An electrical panel attached to the assembly, check that the attachment is rigid and tight. No other action is needed.
- A remote panel attached directly to the building structure or attached using support angles or strut, continue with the following instructions.

The four ways of supporting control panels are by attaching them to:

- Walls with wall anchors as shown in Figure 159 (page 133).
- Vertical angles or strut extending down to the floor with angles slanted back to the floor as shown in Figure 156 (page 131). This is the typical method. Details are shown in Figure 158 (page 132).
- A double-strut support spanning the floor and ceiling as shown on the right in Figure 157 (page 131). Struts are attached to the building structure with small angle clips.
- An aluminum plate extending from the floor to the ceiling. The aluminum plate is attached to the floor and ceiling with angles, as shown on the left in Figure 157 (page 131).
Special Cases: Control Panels

Figure 158: Angle assembly support from floor.

Figure 159: Direct attachment of a strut assembly support to wall.

**Step 2: Assemble the mounting frame**

Use bolts or weld the support framing together as shown in Figures 156 to 159 (pages 131-133). See Steel Bolt and Sheet Metal Screw Connections (page 114), or Welding (page 119) for more information.

**Step 3: Attach the mounting frame to floor or wall with anchors**

Locate and mark hole locations in the building structure. Install the anchors. See Anchors (page 96) for more information.

Attach the mounting frame to the building structure.

- To attach strut angles for strut floor-mounted supports, see Figure 157 (page 131).
- To attach bases for angle floor-mounted supports, see Figure 158 (page 132).
- To attach strut to wall studs, see Figure 159 (above).
Special Cases: Control Panels

**Step 4: Attach control panel to frame with a minimum of 4 steel bolts**

See Steel Bolt Connections (page 114).

---

Housekeeping Pads

Be sure to refer to contract drawings, specifications and the manufacturer’s instructions.

The construction of housekeeping pads is shown below.

![Housekeeping Pad Diagram](image)

Figure 160: Housekeeping pad.

The housekeeping pad must be a minimum of one inch thicker than the anchor hole depth, or as required for the concrete anchors shown in Figure 161 (page 136).

**Housekeeping pads must be designed for the equipment weight and seismic load.**
Figure 161: Housekeeping pad in section view.

If edge distance is not met, get an evaluation.

Dimensions for the pad footprint must be large enough for the equipment, attachment steel (as required), and the edge distance of concrete anchors (see Anchors, page 96), as shown in Figure 162 (below).

Figure 162: Housekeeping pad dimensions.

Step 1: Install dowels into the floor

Attachment details for dowels are shown in Figure 163 (below).

- Use measurements and shop drawings to lay out the size of the dowels and the dowel pattern.
- Coordinate the location of embedded “Z” bar shown in Figure 163 with the concrete subcontractor.

Obtain the size of doweling and reinforcement from contract drawings, specifications, or the manufacturer’s printed instructions. Exterior dowels must be ½” to 1” in diameter. Interior dowels must be ½” to ¾” in diameter.

Figure 163: Doweling to the building floor.
## Residential Equipment

Mechanical equipment in residential applications should be rigidly attached to the building structure or concrete pad. The types of equipment used for residential HVAC include:

- Water heater
- Furnace
- Condensing unit with an indoor A-coil attached to a furnace
- Through-the-wall air conditioner.

### Water Heater

A water heater may be bolted to the residential structure with straps (see Figure 127, page 92). For gas water heaters below 100,000 BTUH, use flexible pipe to attach the water heater to the gas piping.

### Furnace

A furnace may be bolted to the residential structure with straps and/or restrained at the bottom with bumpers. Straps may be attached to the residential structure in a manner similar to that of water heaters.

To use bumpers, see Figure 77 (page 41). To use straps, see Figure 127 (page 92). Bumpers may be constructed using wood studs for furnaces inside a raised closet.

For gas furnaces below 100,000 BTUH, use flexible pipe to attach the furnace to the gas piping.

### Condensing unit

A condensing unit may be bolted to a concrete pad outside and next to the residential structure or mounted on the roof of the structure.

- For a condensing unit mounted on the roof, use a sheet metal curb with a wood nailer to attach the unit on the roof. See Figure 87 (page 52) for instructions on installing the curb. The curb must be firmly attached to the roof structure with lag bolts. Attach the condensing unit to the curb with lag bolts.
**Special Cases: Residential Equipment**

- For a condensing unit bolted to a concrete pad outside, attach the equipment using angles. See Figure 72 (page 37), Figure 73 (page 38), or Figure 76 (page 39).

**A-coil**

An A-coil may be attached on top of a furnace with sheet metal screws.

**Through-the-wall air conditioner**

An air conditioner should be attached to the residential structure. Some air conditioners have brackets used to directly attach the unit to the structure using lag bolts. A bracket support may be provided as shown in Figure 125 (page 90).

---

**ANCHOR SELECTION GUIDE**

<table>
<thead>
<tr>
<th>Powder-Actuated</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Threaded Studs</strong></td>
<td>Safety is the primary concern when using powder-actuated tools (PAT). PAT tools pose the greatest risk to the operator and others in the area of use. Observe the following safety precautions:</td>
</tr>
<tr>
<td>Used in cases where the fastened equipment is to be removed later, or where shimming is required. Threaded studs for concrete have a 0.140” to 0.180” shank diameter, with typical penetration of 3/4” (minimum) to 1-1/2” into concrete. Threaded studs for steel plate applications have a 0.140” to 0.180” shank diameter when the steel plate thickness is 3/16” or greater.</td>
<td></td>
</tr>
<tr>
<td><strong>Drive Pins</strong></td>
<td>Typically not used for equipment weighing more than 40 pounds.</td>
</tr>
<tr>
<td>Used to directly fasten equipment for permanent installation. Drive pins used for concrete have a 0.140” to 0.180” shank diameter, with typical penetration of 3/4” minimum to 1-1/2” into concrete. Drive pins for Steel plate applications have a 0.140” to 0.180” shank diameter when the steel plate thickness is 3/16” or greater.</td>
<td></td>
</tr>
</tbody>
</table>

Always have the operator and others around wear the proper safety devices. Never use more powerful loads than required for the particular application. Always be aware of the potential of the fastener passing through the substrate or being deflected from its intended target. Make sure that all areas are clear behind and around the target area. Have an action plan in place to properly handle and dispose of misfired loads. Always make sure the tools are low velocity and not standard velocity. (Standard velocity tools are not typically allowed on most job sites because of the danger.)
### Adhesive

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Capsule Spin-In</strong>&lt;br&gt;Adhesive mixes in hole when anchor is drilled by a rotary hammer drill only. Various strengths and types of rods or fasteners can be used. Multiple types of coatings on rods are available. Most commonly used in concrete; some might be suitable for use in other substrates. Most capsules cure quickly compared to epoxy.</td>
<td>Do not over-spin during installation. The rod must have a roof cut end with a single or double 45-degree angle/bevel for mixing. The hole must be clean and dry to achieve the maximum strength. Rod must be clean and must not be disturbed during curing. Many capsules produce strong odors during the curing process.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Capsule Hammer-in</strong>&lt;br&gt;Adhesive mixes in hole when a rod is driven by a hammer. Various strengths and types of rods or fasteners can be used. Multiple types of coatings on rods are available. Most commonly used in concrete; some might be suitable for use in other substrates. Most capsules cure quickly compared to epoxy.</td>
<td>The hole must be clean and dry to achieve the maximum strength. Rod must be clean and must not be disturbed during curing. Many capsules produce strong odors during the curing process.</td>
</tr>
</tbody>
</table>

### Adhesive (cont.)

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Epoxy</strong>&lt;br&gt;Used by mixing two or more components with a mixing nozzle at the point of application. Can be used with multiple forms of fasteners or as an adhesive. Many brands can be used in wet, damp, or dry conditions. Many formulas are allowed for use for USDA food processing areas. Some may be able to be used overhead. Permitted many times in freeze-thaw and severe weather conditions. Allows minimal edge distance and anchor spacing. Typical shelf life greater than that of other adhesives used for anchoring. Not as susceptible to damage from high storage temperatures.</td>
<td>Typically requires long curing times compared to that of other adhesives. Can be virtually odor free or can emit a strong odor, depending on the formula. Can be difficult to apply if the epoxy is thick. Generally not suggested for use at temperatures below 32 degrees F. Most epoxies require holes to be cleaned to obtain maximum values.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Acrylic Adhesive</strong>&lt;br&gt;Dispenses and cures quickly. Some adhesives can be used overhead. Some adhesives can be installed in damp or water-filled holes. Typically can be used with many fastening devices such as threaded rod, dowels, and anchors.</td>
<td>Many types of acrylics produce a strong odor during the curing process. Others have a minimal odor.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Adhesive Undercut Anchors</strong>&lt;br&gt;Used in heavy-duty applications where substrate is of poor quality.</td>
<td>Generally purchased from the manufacturer as a complete anchoring system. Any substitution of materials must be authorized before installation.</td>
</tr>
</tbody>
</table>
### Externally Threaded

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Heavy Duty Undercut</strong></td>
<td>May require special tools and specific drill bits. Typically cannot be used at variable embedment depths. Can be complicated to install. May be difficult to verify proper installation.</td>
</tr>
<tr>
<td><strong>Wedge Anchor</strong></td>
<td>Typically designed for static loads and not used with reciprocating engines or in situations where vibrations are present.</td>
</tr>
<tr>
<td><strong>Heavy Duty Sleeve Anchor</strong></td>
<td>A large hole is required for this anchor. Some anchors have metric diameters. Some have multiple parts that can be unassembled. If re-assembled improperly, the anchor may not perform properly. If the nut is removed after the stud is inserted in the hole, the stud could be partially separated from the expansion cone, causing a reduction in anchor strength, or be detached from the expansion cone, requiring anchor replacement. These conditions are not visible.</td>
</tr>
</tbody>
</table>

### Externally Threaded (cont.)

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Center Pin Anchor</strong></td>
<td>Typically designed for static loads and not used with reciprocating engines, motors or in situations where vibrations are present.</td>
</tr>
<tr>
<td><strong>Sleeve Anchor</strong></td>
<td>A large hole is required for this anchor. Some anchors have metric diameters. Some have multiple parts that can be unassembled. If re-assembled improperly, the anchor may not perform properly. If the nut is removed after the stud is inserted in the hole, the stud could be partially separated from the expansion cone, causing a reduction in anchor strength, or be detached from the expansion cone, requiring anchor replacement. These conditions are not visible.</td>
</tr>
<tr>
<td>Internally Threaded</td>
<td>Warning</td>
</tr>
<tr>
<td>-------------------------------------------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td><strong>Internally Threaded Undercut Anchor</strong></td>
<td>May require special tools and specific drill bits. Typically cannot be used at variable embedment depths. Can be complicated to install. May be difficult to verify proper installation.</td>
</tr>
<tr>
<td><strong>Shell Anchor</strong></td>
<td>A special setting tool is required and must be supplied by the anchor manufacturer. The setting tool is designed for each anchor size and style.</td>
</tr>
<tr>
<td><strong>Others</strong></td>
<td>Typically designed for static loads and not used with reciprocating engines or in situations where vibrations are present.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Light Duty Fastenings</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Drive Pin (nail) Anchors (metal and plastic)</strong></td>
<td>Light-duty anchor with fast and easy installation in many substrates. Use only for static loads. Typically not used in overhead applications.</td>
</tr>
<tr>
<td><strong>Concrete Screws Medium- to Light-Duty</strong></td>
<td>A variety of lengths and diameters are available. Often used for temporary anchorage. Typically not used in situations where extensive vibrations are present. Requires the use of a special drill bit (some metric) supplied by the anchor manufacturer.</td>
</tr>
<tr>
<td><strong>Special Style Head Wedge (ring) anchor</strong></td>
<td>Wedge anchor with integrated connection (head) designed for tie wires or suspended ceilings. Typically designed for static loads and not used with reciprocating engines or in situations where vibrations are present.</td>
</tr>
<tr>
<td><strong>Single and Double Expansion Shields</strong></td>
<td>Anchor material is malleable and the threads can be stripped. Need to use for seismic restraint.</td>
</tr>
</tbody>
</table>
### Light Duty Fastenings (cont.)

<table>
<thead>
<tr>
<th>Description</th>
<th>Warning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Lead Expansion Anchors</strong></td>
<td>Anchor material is malleable and the threads can be stripped. Anchor should not be used in any applications.</td>
</tr>
<tr>
<td><strong>Description</strong></td>
<td>Warning</td>
</tr>
<tr>
<td><strong>Toggle or “Molly”-type Anchors</strong></td>
<td>May require a large hole. Anchor may or may not be reusable if the bolt is removed. Severe damage to the substrate can result if these anchors are removed after installation.</td>
</tr>
</tbody>
</table>

### Glossary

**A**

- **Adhesive anchor** – An anchor designed to bond directly to concrete within a pre-drilled hole using epoxy or other adhesive.
- **Anchor** – A device for connecting equipment and attachments to the building structure.
- **Attachments** – Support systems used to connect equipment, pipe, conduit, or ductwork to the building.
- **Attachment type** – Use of attachments to floors, walls, roofs, ceilings, and vibration isolators.

**B**

- **Bar joist** – Ceiling joists supporting intermediate floors or roof made from steel angles and steel bars.
- **Base plate** – A steel plate used for support and anchorage of an angle support or vibration isolator.
- **Bed joint** – A horizontal seam in a brick or concrete block wall. Also see **Head joint**.
- **Bolt diameter** – Thickness or width of the outside of the threaded portion of the bolt.
- **BTUH** – The heating and cooling capacities of equipment in British Thermal Units per Hour.
- **Building structure** – Steel, concrete, masonry and wood members or surfaces that transfer the weight of the building and equipment to the ground.
- **Bumpers** – Angles or other steel shapes with elastomeric padding rigidly mounted to the building structure in a pattern around the equipment base to limit horizontal movement.
- **Busbars** – A conducting bar (usually made of copper) that carries currents to various electric circuits.

**C**

- **Cabinet** – An enclosure designed for surface mounting or flush mounting that houses controls and electrical components.
**Glossary**

**Cable brace** – A steel cable designed for use as a seismic sway brace for suspended equipment, piping, ductwork, or raceways. Also see **pre-stretched cable**.

**Cant strip** – A material used to fill voids in roof flashing.

**Cantilevered** – A support member connected at one end and unsupported at the other end.

**Cast-in-place** – A steel shape embedded into concrete.

**Cast-in-place anchor** – A headed steel bolt or J-bolt set within a concrete form before concrete is poured.

**Cold joint** – An edge between two concrete surfaces.

**Construction documents** – Drawings, specifications, and manufacturer’s instructions that define the scope of a project and provide detailed information to seismically restrain the equipment, piping, ductwork, or raceways.

**Counter flashing** – A light-gauge sheet metal folded support or equipment frame to shed water or snow onto the roof.

**Curb** – Raised or enclosed framework that supports equipment.

**Cure** – To gain internal strength over time to withstand external forces.

**Cure time** – The total time it takes for the material to be at an absolute full load capacity.

**Differential movement** – The movement between two objects or surfaces.

**Edge distance** – The distance between a concrete anchor and the edge of a concrete surface or concrete cold joint.

**Elastomeric** – A material with flexibility in all directions that will return to its original shape if removed from its environment.

**Embedded** – Fixed firmly in the surrounding material.

**Embedment** – How far a post-installed anchor is inserted into a hole in concrete or wood after the anchor is set in place and torqued.

**Embedment depth** – See **Embedment**.

**Enclosure** – A case or housing to protect electrical components.

**Equipment** – Any mechanical or electrical component.

**Expansion anchor** – A post-installed anchor that uses some form of wedge or shell held against the edge of a drilled hole with friction.

**Ferrule** – A small metal tube that can be crimped around steel cables.

**Fillet weld** – A weld between two pieces of steel where the welded surfaces are at right angles.

**Flashing** – Metal, asphalt, or elastomeric material with one or more layers surrounding a roof penetration specifically designed to weatherproof the building.

**Flexible connector** – A connector designed to allow slight movement between a piece of equipment, component, or system and another system in the amount of relative movement in the event of an earthquake.

**Flexible mounted equipment** – A piece of equipment supported on or from a vibration isolator.

**Gel time** – A specified amount of time for an adhesive to form a jelly-like substance with strength to hold its own weight or the weight of a light steel anchor.

**Grommet** – A rubber or elastomeric bushing-shaped ring that may be used in restrained springs, snubbers, or with bolts to provide a cushioned or flexible connection.

**Groove joint** – A mechanical connection between two pipe sections using a tongue-and-groove configuration and elastomeric gasket.
Hand tight – The force applied by hand to bring two or more materials together without a space and without the use of tools.

Head joint – A vertical joint between two concrete blocks in a block wall or two bricks in a brick wall. Also see Bed joint.

Headed stud – A large bolt with a threaded shaft and a hexagonal shaped bolt head typically used for embedment into concrete surfaces or in-filled concrete walls.

Height-saving bracket – A bracket used to accommodate the height of spring isolators without raising the equipment base more than a few inches.

Housed spring – A spring isolator with steel guides usually separated by an elastomeric sheet located on two opposite sides of the spring.

Housekeeping pad – A concrete pad under equipment that raises the elevation of the equipment above the building structure or structural slab. Also called plinths.

Inertia base – A heavily weighted base, usually made of concrete, that weighs more than the equipment it supports.

In-filled block – A concrete block wall whose cells are reinforced with rebar and filled with a sand-grout mixture.

Inlet – The location or connection to equipment where a substance such as water or air enters the equipment.

Isolation curb – See Manufactured isolation curb.

Isolators – See Vibration isolators.

Leveling stanchions – See Stanchions.

Load path – Seismic support of equipment and internal components that can be traced through connections and support steel to the building structure.

Load transfer angles – Angles bolted to equipment and to the building structure, transferring the weight and earthquake load through the angles to the building structure.

Longitudinal brace – A brace that restrains pipes, ducts, or raceways parallel to the longitudinal direction of the pipe, duct run, or raceway.

Manufactured isolation curb – A factory-built curb designed to attach equipment to a roof and containing vibration isolators, which allow for slight movement of the equipment.

No-hub pipe – Pipe designed for connections that do not interlock or permanently join.

Nominal diameter – The diameter across the outer-most edges of a bolt or threaded rod.

Open spring – A spring isolator with a bolt attachment at the top of the spring for connecting to equipment without any horizontal support.

Outlet – The location or connection to equipment where a substance such as water or air exits the equipment.

Plenum – An enclosed space usually made from galvanized sheet steel allowing airflow from one duct system to another; the entrance to and/or exit from a fan or air handling unit.

Plug weld – The weld of a plate or base plate to another metal surface where a plate is perforated with one or more holes, which are then filled with the weld filler material.

Point load – Weight and seismic forces that are focused to a single point connection to the building structure.

Post and beam – An elevated structure usually made from beams resting on posts or stanchions connected to the building structure.
**Post-installed anchor** – Anchors installed after the building structure is completed.

**Post-tension building** – A concrete building structure surface with internal steel cables that are stretched and restrained to permanently compress the concrete surface.

**Pre-manufactured curb** – A sheet metal curb manufactured at a factory and sent to the job site.

**Pre-stretched cable** – Cable that is stretched after it is manufactured.

**Raceway** – A channel (conduit or open raceway) designed to hold wires and cables or busbars.

**Rated spring deflection** – The dimension a spring will compress when the weight of equipment is applied.

**Rehabilitation** – A new installation within an existing facility.

**Restrained spring** – A vibration isolator containing a spring enclosed in a welded or bolted steel housing that limits the movement of the spring equipment attachment in all directions.

**Rigid-mounted equipment** – Equipment solidly braced or bolted directly to the building structure without vibration isolation.

**Screen** – A tube of steel wire mesh used as an adhesive anchor for anchoring to block or brick walls.

**Seismic cable** – A steel or stainless steel braided rope.

**Seismic restraint device** – An attachment device designed to restrict movement of equipment during an earthquake.

**Seismic restraint device submittals** – Documents created by contractors or vendors describing the means and methods for installing seismic restraint devices and submitted for design approval.

**Seismic rod clamp** – A clamping device for attaching rod stiffeners to a vertical threaded rod.

**Self-drilling** – A special type of concrete shell anchor with cutting teeth for drilling into concrete.

**Self-tapping** – Either a sheet metal screw with blades on the end (similar to a drill bit), allowing the screw to drill a hole and embed itself into a steel shape, or a concrete screw with a point and specially designed threads allowing the screw to grip the concrete and embed itself into the concrete.

**Set time** – The specific time required for material to harden when a light load may be applied.

**Shallow concrete anchor** – Any anchor with an embedment depth measuring less than 1/8th of its diameter.

**Sheet metal curb** – A square or rectangular box made from galvanized steel sheets used to connect equipment to a roof.

**Sheet steel housings** – Sheet steel that fully or partially encloses a piece of equipment.

**Shim** – A thin wedge of material used to fill a space.

**Snubber** – A seismic restraint device used on isolated systems with an air gap and elastomeric bushing or oil-filled hydraulic cylinder (shock absorber) restricting the rapid motion of a pipe.

**Snug tight** – The force applied by hand to bring two or more materials together without a space and without the use of tools.

**Solid brace** – A steel angle or strut channel designed for use as a seismic sway brace for suspended equipment, piping, ductwork, or raceways.

**Spring-isolated** – See Vibration-isolated.

**Stanchions** – Columns or short structural steel shapes placed vertically that connect to equipment bases or horizontal structural steel frames to provide equipment support.

**Structural steel shapes** – A manufactured steel component in a variety of shapes.
**Glossary**

**Strut** – A manufactured steel shape in various U-shaped patterns and sizes.

**Strut frame** – Steel framing made from strut members that act as a support to transfer the equipment weight to the building structure. See **Strut**.

**Sway brace** – Solid braces or cable braces that provide seismic restraint.

**T**

**Tendons** – Steel cables used in post-tension buildings. Also see **Post-tension building**.

**Thimble** – A metal spacer used on a cable to protect it from being bent and damaged.

**Transverse brace** – A brace that restrains pipes, ducts, or raceways perpendicular to the longitudinal direction.

**Toe of the weld** – The edge of a fillet weld.

**Torque** – A turning force around a bolt applied by twisting a bolt head or nut so the components will not separate.

**Turn-of-the-nut method** – A process to properly torque a bolt without a special tool like a calibrated torque wrench.

**V**

**VAV boxes** – A terminal unit or plenum with an internal damper and control actuator that can vary airflow quantities.

**Vibration-isolated** – Allows flexible motion between equipment, piping, ductwork, or raceways and the building structure.

**Vibration isolators** – Components containing springs used to separate equipment from the building structure.

**W**

**Web** – A thin metal strip in a structural steel shape.

**Weld base material** – The material composition of an item being welded.

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